

Camouflage Printing Tips



Camouflage T-Shirts

The fabric of our camouflage garments is printed; therefore screen printers can have issues with ink migrating from the camouflage print to the screen print they place on the garment.

Dye migration can occur, as the heat during drying causes the camouflage printed dyes to revert back to a "liquid" state.

Try these tips below to improve results the next time you print on our camouflage tees and fleece.

- Use an ink formulated for high bleed resistance like a poly white or ultra white
- Using polyester inks like One Stroke or Wilflex Epic inks will also help because they cure at a much lower temp. Also using a bleed resistant "under base gray" will help neutralize the color of the migrating dye.
- Use a 140 or lower mesh count
- Print
- Flash
- Print
- Cure no higher than 300- 320 degrees Fahrenheit
- Cure for a minimum of 1 to 1 1/2 minutes

By following the tips above, printers can help reduce the bleeding of ink on our camouflage garments. Using the lower heat setting will lessen the tendency of the camouflage inks to migrate through the screen print design.

By printing and flash drying, the printer builds a print surface that will help stop the migration to the final coat of ink. The increased dwell time will allow the ink to cure. It is ok to use polyester inks on cotton and cotton blends. As a reminder, always test your inks.

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